

BMW E9 CS Production Numbers

Model/Year	1965	1966	1967	1968	1969	1970	1971	1972	1973	1974	1975	Total
2800 CS				138	2534	3335	276					6283
2800 CSA					787	1089	73					1949
3.0 CS							1974	1172	779	267	263	4455
3.0 CSA							520	1215	1169	355	408	3667
3.0 CSi							1061	2999	2741	579	555	7935
3.0 CSiA								2				2
3.0 CSi RHD									66	128	13	207
3.0 CSiA RHD									69	139	7	215
3.0 CSL							169	252	287	40	17	765
3.0 CSL RHD								349	151			500
2.5 CS										272	328	600
2.5 CSA										101	143	244
2800 CS USA					43	415	183					641

2800 CSA USA					36	403	87						526
3.0 CS USA							132	411	450	375			1368
3.0 CSA USA							60	377	314	438			1189
Total E9 Production	0	0	0	138	3400	5242	4535	6777	6026	2694	1734		30,546

The Werk Shop
 729 E. Park Ave. (Rt. 176)
 Libertyville, IL. 60048
 Phone - 847-295-3200 Fax - 847-615-9375
 www.thewerkshop.com

INVOICE

7513

Print Date : 10/02/2013

1973 BMW - 3.0CS

Odometer In :

Vin # : **2240855**

Part Description / Number	Qty	Sale	Extended	Labor Description	Extended
				Deposit for restoration work on 1973 BMW 3.0CS.	15,000.00
Parts Total:			0.00		

Labor:	0.00
Parts:	0.00
Sublet:	15,000.00
Tax:	0.00
Total:	15,000.00

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SIGNATURE..... Date..... Time.....

Work Completed Date : 10/21/2014

Print Date : 10/21/2014

1973 BMW - 3.0CS

Odometer In :

Vin # : **2240855**

Deposit: \$15,000.00

Part Description / Number	Qty	Sale	Extended	Labor Description	Extended
Output Shaft Lock Plate	1.00	2.12	2.12	Labor- 6/15 to 6/21 2.75 hrs.	200.75
Pinion Seal	1.00	11.26	11.26	Labor- 6/22 to 6/28 10.75 hrs.	784.75
Trailing Arm Bushing Set	4.00	43.00	172.00	Labor- 6/29 to 7/5 14.25 hrs.	1,040.25
Sway Bar Bushing	16.00	2.11	33.76	Labor- 7/6 to 8/12 5.75 hrs.	419.75
Subframe Bushing Kit	2.00	41.87	83.74	Engine rebuild- 9/19 to 10/4 76.25 hrs.	5,566.25
Shock Absorber	2.00	163.94	327.88	Labor- 10/5 to 10/18 9.50 hrs.	693.50
Strut Insert	2.00	211.43	422.86	UPS shipping	198.23
Spring Pad	2.00	17.12	34.24	Paint & body work - Deposit	7,938.00
Spring Pad	2.00	33.80	67.60	Transport to paint shop.	225.00
Guide Support	2.00	81.02	162.04	1 batch, yellow cad plating.	195.00
Plate	8.00	3.03	24.24	Machine Work	666.40
Rubber Mounting	2.00	16.43	32.86		
Stabilizer Rubber Mounting	2.00	8.67	17.34		
Rubber Mounting	1.00	46.46	46.46		
Tie Rod	2.00	152.06	304.12		
Center Tie Rod	1.00	168.69	168.69		
O-Ring	3.00	7.54	22.62		
Shaft Seal	2.00	13.33	26.66		
Rubber Mounting	1.00	80.88	80.88		
Cylinder head	1.00	2,390.00	2,390.00		
Rubber Mounting	2.00	80.74	161.48		
Bush	2.00	7.19	14.38		
Rubber Mounting	2.00	36.11	72.22		
Protection Cap	2.00	7.81	15.62		
Damper Ring	2.00	37.57	75.14		
Damper Ring	2.00	37.57	75.14		
Hex Bolt	4.00	5.37	21.48		
Restore	1.00	20.47	20.47		
Pilot Bearing	1.00	7.32	7.32		
Bearing	6.00	14.97	89.82		
Slide Rail	1.00	6.97	6.97		
Rocker Arm	6.00	49.48	296.88		
Thrust Ring	12.00	3.62	43.44		
Eccentric	12.00	5.69	68.28		
Intake Valve	6.00	34.47	206.82		
Spark Plug	6.00	6.74	40.44		
Bushing	2.00	1.55	3.10		
Oil Pressure Switch	1.00	50.78	50.78		
Bushing	2.00	1.10	2.20		
Chain Tensioner Piston	1.00	37.88	37.88		

Work Completed Date : 10/21/2014

Print Date : 10/21/2014

1973 BMW - 3.0CS

Odometer In :

Vin # : 2240855

Deposit: \$15,000.00

Part Description / Number	Qty	Sale	Extended	Labor Description	Extended
Exhaust Valve	2.00	58.92	117.84		
Rocker Arm	6.00	49.48	296.88		
Water Pump	1.00	142.52	142.52		
Starter	1.00	585.48	585.48		
Cooling Hose	1.00	19.05	19.05		
Ignition Points	1.00	7.10	7.10		
Oil Filler Cap	1.00	6.67	6.67		
Wrist Pin Bushing	6.00	9.48	56.88		
Crankcase Gasket Set	1.00	95.91	95.91		
Rocker Shaft Spring	12.00	0.69	8.28		
Alternator	1.00	268.68	268.68		
Timing Chain	1.00	77.72	77.72		
Main Bearing Set	1.00	190.34	190.34		
Thermostat	1.00	51.68	51.68		
Cover -	1.00	258.58	258.58		
Connecting	12.00	9.14	109.68		
Gasket Ring	1.00	7.06	7.06		
Hose	1.00	17.15	17.15		
Rocker Arm Shaft	1.00	68.72	68.72		
Dowel Sleeve	4.00	0.79	3.16		
Engine Oil Drain Plug	1.00	6.12	6.12		
Water Hose	1.00	19.21	19.21		
Shop supplies	1.00	348.20	348.20		
Freeze Plug	6.00	6.57	39.42		
Head Gasket Set	1.00	147.30	147.30		
Freeze Plug	3.00	9.15	27.45		
Ignition Condenser	1.00	14.19	14.19		
Rocker Arm Shaft	1.00	68.72	68.72		
Engine Mount	2.00	57.35	114.70		
Connecting Rod Nut	12.00	3.56	42.72		
Rocker Arm Shaft	1.00	68.72	68.72		
Locating Dowel Sleeve	2.00	1.27	2.54		
Rocker Arm Shaft	1.00	68.72	68.72		
Valve Stem Seal	12.00	3.43	41.16		
Exhaust Port Stud	12.00	0.52	6.24		
Bushing Sleeve	2.00	16.80	33.60		
Oil Filter	1.00	16.23	16.23		
Covering Left	1.00	326.34	326.34		
Covering Right	1.00	326.34	326.34		
Compression	1.00	1.94	1.94		
Reinforcement	1.00	2.85	2.85		

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 Phone - 847-295-3200 Fax - 847-615-9375
 www.theworkshop.com

INVOICE
7241

Work Completed Date : 10/21/2014 Print Date : 10/21/2014

1973 BMW - 3.0CS Odometer In :

Vin # : **2240855**

Deposit: \$15,000.00

Part Description / Number	Qty	Sale	Extended	Labor Description	Extended
Washer	2.00	8.56	17.12		
Lock Ring	2.00	2.33	4.66		
Parts Total:			9,875.10		

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Labor:	8,705.25
Parts:	9,875.10
Sublet:	9,222.63
Tax:	691.26
Total:	28,494.24

SIGNATURE..... Date..... Time.....

Work Completed Date : 05/21/2015

Print Date : 05/21/2015

1973 BMW - 3.0CS

Odometer In :

Vin # : **2240855**

Deposit: \$15,000.00

Part Description / Number	Qty	Sale	Extended	Labor Description	Extended
Bushing	2.00	1.10	2.20	Engine rebuild final	3,712.50
Insulating Bushing	2.00	1.55	3.10	Labor- 11/30 to 1/13 6.50 hrs.	487.50
Fuel Pump	1.00	179.20	179.20	Labor- 4/5 to 4/11 25.50 hrs.	1,912.50
Piston	6.00	213.77	1,282.62	Machine Work	868.00
Tail Panel	1.00	679.12	679.12	2 batches of plating	250.00
Ignition Wire Set	1.00	211.17	211.17	UPS shipping	73.13
Air Filter	2.00	124.98	249.96	Paint and body work	7,938.00
Paint Supplies	1.00	269.16	269.16		
Oil Pump	1.00	558.60	558.60		
Side Panel	1.00	957.43	957.43		
Carb Kit	1.00	1,185.71	1,185.71		
Drive Belt	1.00	17.90	17.90		
Drive Belt	1.00	12.27	12.27		
Drive Belt	1.00	13.18	13.18		
Fuel Filter	1.00	7.91	7.91		
Side Panel	1.00	957.43	957.43		
Front Clip	1.00	2,465.00	2,465.00		
Parts Total:			9,051.96		

Labor:	6,112.50
Parts:	9,051.96
Sublet:	9,129.13
Tax:	633.64
Total:	24,927.23

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SIGNATURE..... Date..... Time.....

The Werk Shop

729 E. Park Ave. (Rt. 176)

Libertyville, IL. 60048

Phone: 847-295-3200 Fax: 847-615-9375

www.thewerkshop.com

12417

INVOICE

1973 BMW - 3.0CS

Print Date :03/05/2018

Lic # : 129154 - IL

Odometer In :

Odometer Out :

Cust ID : 217

Hat # : 15000

VIN # : 2240855

Ref # :

Part Description	Qty	Sale	Ext	Labor Description	Ref # :	Extended
Sound Deadening ✓	1.00	199.47	199.47	UPS Shipping		154.89
Heater Hose	1.00	21.86	21.86	Labor - 1/29 to 2/4 5.50 hrs.		451.00
Punched Vin # Plate	1.00	66.75	66.75	Labor- 4/16 to 4/22 7.75 hrs.		635.50
3.0CS Sticker Set	1.00	75.00	75.00	Wood Dash Replace and Refinish		4,985.40
Caliper Repair Kit ✓	2.00	31.05	62.10	Labor- 8/27 to 9/2 2.50 hrs.		205.00
Caliper Repair Kit ✓	2.00	57.52	115.04	Upholstery work		16,590.00
Brake Hose	4.00	57.84	231.36	Labor - 10/29 to 11/4 1.25 hrs.		102.50
Brake Hose	2.00	50.79	101.58	Labor- 11/12 to 11/18 16.00 hrs.		1,312.00
Wheel Bearing Kit	2.00	94.27	188.54	Labor- 11/19 to 11/25 10.50 hrs.		861.00
Car Cover	1.00	298.13	298.13	Shipping		107.05
O-Ring	1.00	11.11	11.11	Labor- 11/26 to 1/20 27.75 hrs.		2,275.50
Repair Kit	1.00	89.42	89.42	Labor- 2/11 to 2/17 27.00 hrs.		2,214.00
Repair Kit	1.00	51.70	51.70	Labor- 2/18 to 2/24 34.50 hrs.		2,829.00
Set Mounting Parts	1.00	152.14	152.14	Plating small parts batch with 2 brake lines		370.00
Bushing	2.00	10.14	20.28			
Bushing	2.00	7.49	14.98			
Stop Buffer	1.00	9.25	9.25			
Gasket	2.00	30.62	61.24			
Bump Stop	2.00	9.25	18.50			
Door Weatherstrip	1.00	438.87	438.87			
Grommet	6.00	2.51	15.06			
Bump Stop	2.00	1.79	3.58			
Bump Stop	2.00	11.86	23.72			
Distance Rubber	4.00	5.65	22.60			
Base	2.00	2.17	4.34			
Rubber Grommet	4.00	7.88	31.52			
Gasket	1.00	35.82	35.82			
Gasket	1.00	35.82	35.82			
Set Mounting Parts	1.00	117.11	117.11			
Rubber Seal	1.00	90.37	90.37			
Shop supplies	1.00	242.18	242.18			
Gasket	1.00	209.99	209.99			
Gasket	1.00	138.94	138.94			

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12417

INVOICE

1973 BMW - 3.0CS

Print Date :03/05/2018

Lic # : 129154 - IL

Odometer In :

Odometer Out :

Cust ID : 217

Hat # : 15000

VIN # : 2240855

Ref # :

Part Description	Qty	Sale	Ext	Labor Description	Ref # :
Gasket ASB	1.00	43.64	43.64		Extended
Gasket	1.00	5.62	5.62		
Sound Insulation ✓	1.00	442.55	442.55		
Sound Insulation ✓	1.00	49.08	49.08		
Gasket	1.00	127.24	127.24		
Remover/stripper	1.00	14.73	14.73		
Reconditioned drive shaft	1.00	755.00	755.00		
Door Brake	2.00	139.14	278.28		
Left Wishbone	1.00	216.99	216.99		
Right Wishbone	1.00	216.99	216.99		
Black epoxy primer	2.00	101.74	203.48		
Undercoating	3.00	68.74	206.22		
Catalyst Epoxy	2.00	58.84	117.68		
Paint reducer	1.00	41.79	41.79		
CS 100 Containers	4.00	0.98	3.92		
Sealing	2.00	27.78	55.56		
Brake rotors	2.00	173.57	347.14		

[Technicians : Please Select, Technician]

Org. Estimate \$ 39,859.82 Revisions \$ 0.00 Current Estimate \$ 39,859.82 Additional Cost Revised Estimate

Labor:	10,885.50
Parts:	6,324.28
Sublet:	22,207.34
Sub:	39,417.12
Tax:	442.70
Total:	\$39,859.82
Bal Due:	\$39,859.82

[Payments -]

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Signature.....

Date.....

The Werk Shop

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13942

Org. Est. # 019947

INVOICE

Work Completed Date : 11/05/2018
1973 BMW - 3.0CS

Print Date : 11/05/2018

Lic # : 129154 - IL

Odometer In :
Odometer Out :

Cust ID : 217

Hat # : 15000

VIN # : 2240855

Ref # :

Part Description	Qty	Sale	Ext	Labor Description	Extended
Trans. case bearing	2.00	39.60	79.20	Labor- 2/25 to 3/3 33.50 hrs.	2,747.00
P/S Filter	1.00	23.10	23.10	Labor- 3/4 to 4/8 34.50 hrs.	2,829.00
Caliper repair kit	2.00	31.80	63.60	Labor- 4/9 to 5/26 23.50 hrs.	1,927.00
Handbrake cables	2.00	29.85	59.70	Dash Restoration	2,970.00
Side shaft seals	2.00	34.80	69.60	Dash Restoration	
Front mount	2.00	37.25	74.50	UPS Shipping	111.45
Repair kit	1.00	91.67	91.67	Labor- 5/27 to 6/9 32.75 hrs.	2,685.50
Grommet	4.00	3.82	15.28	Labor- 6/10 to 6/23 29.00 hrs.	2,378.00
LH Moulding	1.00	117.00	117.00	Labor- 7/1 to 7/7 8.00 hrs.	656.00
Vent window seal	1.00	55.75	55.75	Labor- 7/8 to 7/14 7.50 hrs.	615.00
Vent window seal	1.00	55.75	55.75	Labor- 7/15 to 7/21 13.00 hrs.	1,066.00
Hood grill	1.00	196.00	196.00	Labor- 7/22 to 7/28 9.00 hrs.	738.00
Hood grill	1.00	196.00	196.00	Fuel/temp gauge repair	105.00
Epoxy Gloss Blk.	1.00	10.11	10.11	Clock repair	63.00
Exhaust flange	2.00	22.43	44.86	Cut, bind and install carpet	3,088.40
Brake master cyl.	1.00	249.94	249.94	Labor- 8/19 to 8/25 1.50 hrs.	123.00
Clutch master cyl.	1.00	463.06	463.06	Labor- 8/26 to 9/8 32.00 hrs.	2,624.00
Rubber buffer for horn left side	1.00	137.33	137.33	US Customs Duties & Brokerage Charges	18.51
Rubber buffer left	1.00	227.61	227.61	Labor- 9/9 to 10/6 31.50 hrs.	2,583.00
Rubber buffer right	1.00	227.61	227.61	Gasoline	20.70
Rubber Buffer	1.00	179.39	179.39	Labor- 10/7 to 10/13 39.50 hrs.	3,239.00
Bushing	2.00	7.69	15.38	Labor- 10/14 to 10/20 39.00 hrs.	3,198.00
Moulding	1.00	122.05	122.05	Gasoline	40.32
Moulding	1.00	122.05	122.05	Labor- 10/21 to 11/2 37.75 hrs.	3,095.50
Rubber pad	2.00	11.00	22.00	Recover kick panels and console	455.00
Bushing	4.00	1.94	7.76	Gas	49.50
Front rubber strip	2.00	95.51	191.02	\$15,000 deposit credited back.	
Protective moulding	1.00	154.92	154.92		
Grommet	4.00	0.65	2.60		
Grommet	4.00	2.09	8.36		
Bow	1.00	31.45	31.45		
Bow	2.00	11.87	23.74		
Padding	1.00	12.30	12.30		

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13942
 Org. Est. # 019947

INVOICE

Work Completed Date : 11/05/2018
 1973 BMW - 3.0CS

Print Date : 11/05/2018

Lic # : 129154 - IL

Odometer In :
 Odometer Out :

Cust ID : 217

Hat # : 15000

VIN # : 2240855

Ref # :

Part Description	Qty	Sale	Ext	Labor Description	Extended
Padding	1.00	12.30	12.30		
Sound absorber -	1.00	123.49	123.49		
Sound insulator -	1.00	247.81	247.81		
Front window guide	2.00	87.68	175.36		
Headlight Bulb	2.00	15.68	31.36		
Base	1.00	26.09	26.09		
Base	1.00	26.09	26.09		
Left rear column covering	1.00	465.91	465.91		
Right rear column covering	1.00	465.91	465.91		
Bushing	22.00	7.13	156.86		
Screw	50.00	4.65	232.50		
Upper moulding	1.00	139.25	139.25		
20W/50 Regular Oil	7.00	6.92	48.44		
75W90NS Gear Oil	2.00	20.45	40.90		
36 Sq Ft Car Sound Deadening -	1.00	98.55	98.55		
Front window guide	1.00	87.68	87.68		
Rivet	1.00	5.78	5.78		
Distribution piece	1.00	6.25	6.25		
Base	1.00	12.69	12.69		
Rubber mount	2.00	11.32	22.64		
Stop buffer	2.00	9.49	18.98		
Grommet	8.00	5.43	43.44		
Sill strip	1.00	281.46	281.46		
Sill strip	1.00	281.46	281.46		
Clamp	1.00	7.61	7.61		
Grille	1.00	108.59	108.59		
Bushing	1.00	22.76	22.76		
Letter 3.0	1.00	60.77	60.77		
BMW badge for boot	1.00	49.05	49.05		
Bonnet badge with socket	1.00	62.66	62.66		
Headlight Bulb	2.00	16.15	32.30		
36 sq. ft. of additional sound deadening material	1.00	89.60	89.60		
Defroster nozzle	1.00	68.78	68.78		

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Hat # : 15000

VIN # : 2240855

Ref # :

Part Description	Qty	Sale	Ext	Labor Description	Extended
Defroster nozzle	1.00	68.78	68.78		
Transmission Mount	1.00	25.78	25.78		
Driveshaft Flex Joint	1.00	56.15	56.15		
Selector rod washer	1.00	3.42	3.42		
Back up light switch	1.00	40.41	40.41		
Shift rod pin	1.00	1.86	1.86		
Sound absorber	1.00	42.38	42.38		
Supporting bracket	4.00	77.11	308.44		
Joint Sleeve	4.00	9.44	37.76		
Bushing	1.00	23.09	23.09		
Cap	2.00	42.36	84.72		
Left Grille	1.00	108.59	108.59		
Slave cylinder	1.00	222.04	222.04		
Headliner without sunroof	1.00	940.66	940.66		
Stainless steel exhaust system	1.00	1,525.65	1,525.65		
Stainless screw and nut set	1.00	15.89	15.89		
Mounting set complete 3.0CS	1.00	101.26	101.26		
Hex bolt	6.00	16.19	97.14		
Rebuild Tachometer	1.00	231.00	231.00		
Rebuild Speedometer	1.00	259.00	259.00		
Window seal left side	1.00	24.70	24.70		
Window seal right side	1.00	24.70	24.70		
Rear screen seal	1.00	289.18	289.18		
Hose	1.00	42.79	42.79		
Hose	1.00	35.25	35.25		
Michelin Defender Tires	4.00	107.00	428.00		
Battery	1.00	166.95	166.95		
Hose	1.00	14.75	14.75		
Battery hold down	1.00	36.00	36.00		
Unbeaded rubber channel	1.00	34.72	34.72		
Radiator hose	1.00	40.27	40.27		
Hose	1.00	56.25	56.25		
Water hose	1.00	22.11	22.11		

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VIN # : 2240855

Ref # :

Part Description	Qty	Sale	Ext	Labor Description	Extended
Rubber channel	1.00	34.72	34.72		
High pressure A/C valve	1.00	54.58	54.58		
Low pressure A/C valve	1.00	46.17	46.17		
Ground cable	1.00	52.49	52.49		
Universal Power Window Kit	1.00	392.70	392.70		
Windscreen seal	1.00	220.23	220.23		
Nardi 360mm Wood silver spoke wheel	1.00	385.00	385.00		
Nardi Hub	1.00	135.00	135.00		
Outside mirror	1.00	137.74	137.74		
Outside mirror R/H	1.00	138.35	138.35		
Toolbox	1.00	444.08	444.08		
Left black sidewall grille	1.00	84.88	84.88		
Right black sidewall grille	1.00	84.88	84.88		
Side wall grille clips	1.00	23.13	23.13		
Accelerator pedal	1.00	132.93	132.93		
Clamp	1.00	10.37	10.37		
Ignition points	2.00	11.97	23.94		
Ignition condenser	1.00	16.35	16.35		
Speaker wire	100.00	0.54	54.00		
Battery maintainer	1.00	33.60	33.60		
Rubber gasket left	1.00	38.47	38.47		
Rubber gasket Right	1.00	38.47	38.47		
Rubber seal	2.00	10.95	21.90		
Seat belts	2.00	112.65	225.30		
Black semi gloss paint	4.00	5.60	22.40		
Wooden materials for trunk repair	1.00	34.80	34.80		
→ Fuel pump x 2?	1.00	168.90	168.90		
Door panel clips	30.00	0.55	16.50		
Distance rubber	4.00	13.66	54.64		
Fan blade	1.00	80.75	80.75		
Ignition coil	1.00	107.50	107.50		
Rocker switch	2.00	98.48	196.96		
Shift knob	1.00	49.00	49.00		

The Werk Shop
 729 E. Park Ave. (Rt. 176)
 Libertyville, IL. 60048
 Phone: 847-295-3200 Fax: 847-615-9375
 www.thewerkshop.com

13942
 Org. Est. # 019947

INVOICE

Work Completed Date : 11/05/2018
 1973 BMW - 3.0CS
 Print Date : 11/05/2018

Lic # : 129154 - IL
 Odometer In :
 Odometer Out :

Cust ID : 217
 Hat # : 15000
 VIN # : 2240855

Ref # :

Part Description	Qty	Sale	Ext	Labor Description	Extended
Wiper blade	2.00	8.91	17.82		
Side Rear Window Gaskets	1.00	79.70	79.70		
Adhesive	1.00	41.00	41.00		
Oil Filter	1.00	14.42	14.42		
20W/50 Regular Oil	7.00	6.37	44.59		
A/C switch	1.00	36.94	36.94		

[Technicians : Please Select, Technician]

Org. Estimate \$ 39,662.40 Revisions \$ 0.00 Current Estimate \$ 39,662.40 Additional Cost Revised Estimate

Labor:	30,504.00
Parts:	16,108.90
Sublet:	6,921.88
Discount:	15,000.00
Sub:	38,534.78
Tax:	1,127.62
Total:	\$39,662.40
Bal Due:	\$39,662.40

[Payments -]

I hereby authorize the above repair work to be done along with the necessary material and hereby grant you and/or your employees permission to operate the vehicle herein described on street, highways or elsewhere for the purpose to testing and/or inspection. An express mechanic's lien is hereby acknowledged on above vehicle to secure the amount of repairs thereto. It is also understood that we will not be held responsible for loss or damage to cars or articles left in cars in case of fire, theft or any other cause beyond our control.

Signature.....
 Date.....